

Amendment to the Specification

Please rewrite the paragraph beginning at page 7, line 22 to read as follows:

--FIG. 5 shows a cutter cutting edge 9 at the top and, lying opposite it, a cutter cutting edge 9'. The cutter cutting edge 9' is adjoined by a first flank region 51 which has a selected angle of inclination<90.degree. with respect to the front side 23. The first flank region 51 merges into a second flank region 53 which runs exactly parallel to the supporting regions, i.e. here parallel to the second supporting region 29.--

Please rewrite the paragraph beginning at page 8, line 18 to read as follows:

--FIG. 6 shows a modified exemplary embodiment of a tool 1, specifically again in section along the line V-V which is illustrated in FIG. 3. Identical parts are provided with the same reference numbers, so that reference is made to the description for the preceding Figures. The sole difference over the tool 1 which is illustrated in FIG. 5 is that inserts 61 which form the supporting regions 27 and 29 are placed into the main body 17, or are at least provided here. In this case, it is possible to provide inserts which are of more or less rectangular design or else to insert a pin 62 into the main body 17, said pin 62 being provided in each case in the region of the supporting regions and being used to support the cutter tip 7.--